

DYNA TECH TECH DATA

DYNA COOL K2002 CUTTING FLUID

DYNA COOL K2002 is a high performance HD cutting fluid that is formulated with components resistant to bacteria and odor formation. DYNA COOL K2002 is a super lubricity semi synthetic fluid designed for machining and grinding of ferrous and non-ferrous metals. It is designed for maximum sump life while providing excellent rust protection without sticky residues. The high oil content of DYNA COOL K2002 makes it especially suited for CNC machine where a rust protective film is essential for down shifts. DYNA COOL K2002 provides a low maintenance, trouble free fluid that is operator friendly and cost effective.

FEATURES:

Anti odor formulation

Operator friendly

Excellent rust protection

All metal safe

Superior tool life

Low foaming

Cost effective

BENEFITS:

Provides maximum sump life resistant to odor.

Mild with good operator acceptance.

High oil content for RP on CNC machine ways.

Safe on ferrous and non ferrous metals.

Special lubricity additives afford long tool life.

Ideal for high pressure, grinding and central systems.

Long sump life, less operator complaints, protects machines from rust.

PROPERTIES AND USE:

Refractometer @ 20:1.....3.5
AppearanceBlue
pH.....9.2 Typical
Solubility.....Complete / hard water stable.
Mixing.....Add to water. (1qt. per 5 gal. water)
Use Ratio.....3%-10%

NOTE: The recommended machine tool cleaner is DYNA COOL BIO 90 MTC.