

DYNA COOL K-51
Synthetic Cutting Fluid

GENERAL DESCRIPTION:

DYNA COOL K-51 is a chlorine free high performance HD synthetic cutting and grinding fluid that is formulated with components resistant to odor formation. **DYNA COOL K-51** provides excellent machinability of ferrous metals. **DYNA COOL K-51** is designed for maximum sump life while providing excellent rust protection and lubricity. The bioresistance of **DYNA COOL K-51** makes it an ideal choice for both individual sumps and central systems. **DYNA COOL K-51** stays **odor free** in the sump. **DYNA COOL K-51** is low foaming and rejects tramp oil for cleaner running operations.

FEATURES:

BENEFITS:

Anti odor formulation	Provides maximum sump life resistant to odor.
Operator friendly	Mild with good operator acceptance.
Excellent rust protection	RP on CNC machine ways.
Superior tool life	Special lubricity additives afford long tool life.
Low foaming	Ideal for high pressure, grinding and central systems.
Cost effective	Long sump life, less operator complaints, protects machines from rust.

PROPERTIES AND USE:

Appearance.....	Clear Blue
pH.....	9.1 Typical
Solubility.....	Complete / Hard Water Stable
Use Ratio.....	3%-10%
Refractometer.....	1.8=5%
Odor.....	Mild
Chlorine, sulfur.....	None

SHIPPING: **DYNA COOL K-51** is shipped in 55 gallon drums, totes, and bulk.