

### GENERAL DESCRIPTION

**DYNA COOL K-2002** is a high performance HD cutting fluid that is formulated with components resistant to bacteria and odor formation. **DYNA COOL K-2002** is a super lubricity semi-synthetic fluid designed for machining and grinding of ferrous and non-ferrous metals. It is designed for maximum sump life while providing excellent rust protection without sticky residues. The high oil content of **DYNA COOL K-2002** makes it especially suited for CNC machines when a rust protective film is essential for down shifts. **DYNA COOL K-2002** is a low maintenance, trouble free fluid that is operator friendly and cost-effective.

FEATURES:	BENEFITS:
<b>Anti-odor formulation</b>	Provides maximum sump life resistant to odor.
<b>Operator friendly</b>	Mild with good operator acceptance.
<b>Excellent rust protection</b>	High oil content for RP on CNC machine ways.
<b>All metal safe</b>	Safe on ferrous and non-ferrous metals.
<b>Superior tool life</b>	Special lubricity additives afford long tool life.
<b>Low foaming</b>	Ideal for high pressure, grinding, and central systems.
<b>Cost effective</b>	Long sump life, less operator complaints, protects machines from rust.

### PROPERTIES AND USE

Refractometer @ 20:1	3.5
Appearance	Blue
pH	9.2 Typical
Solubility	Complete / hard water stable
Mixing	Add to water (1qt. per 5 gal. water)
Use Ratio	5% – 10%

NOTE: The recommended machine tool cleaner is **DYNA CLEAN BIO 90**.

### SHIPPING

**DYNA COOL K-2002** is shipped in 5 gallon pails, 55 gallon drums, and 330 gallon totes.

*NOTE: To the best of our knowledge the information given in this data sheet is true and accurate. However, since the application of the products described herein is beyond our control, both the products and the information are offered without guarantee as to their use and nothing shall be taken as a recommendation to use any product in violation of any patent rights.*